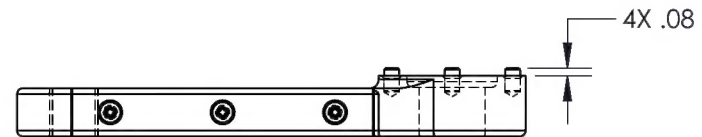
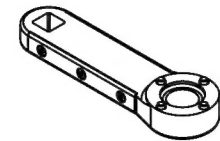
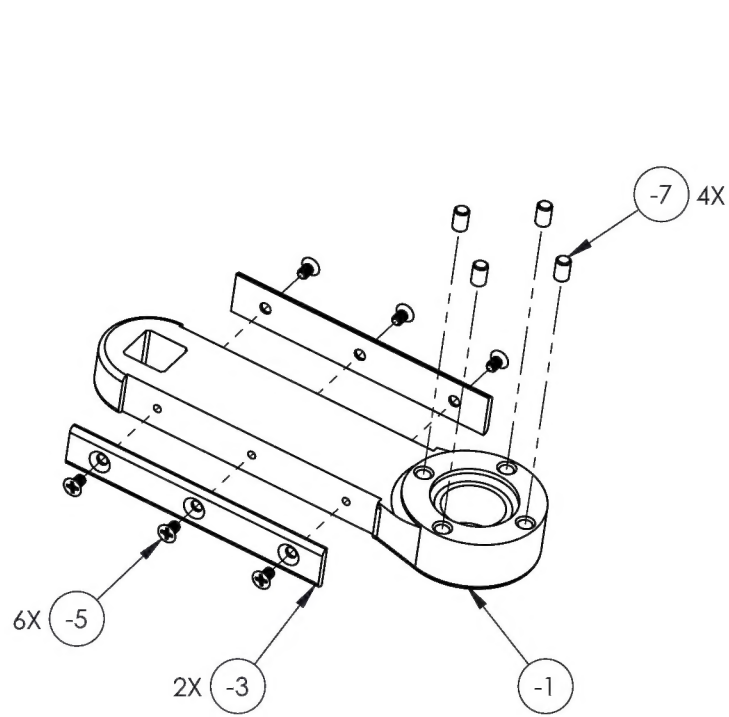


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.	8/29/2016	DEW	SM



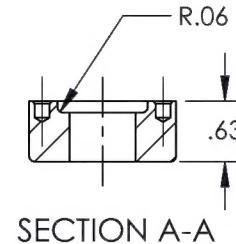
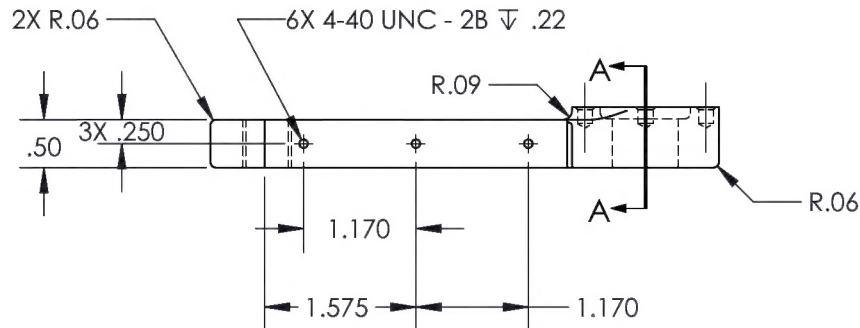
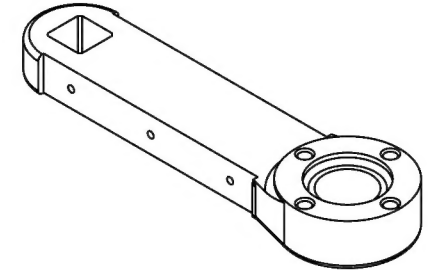
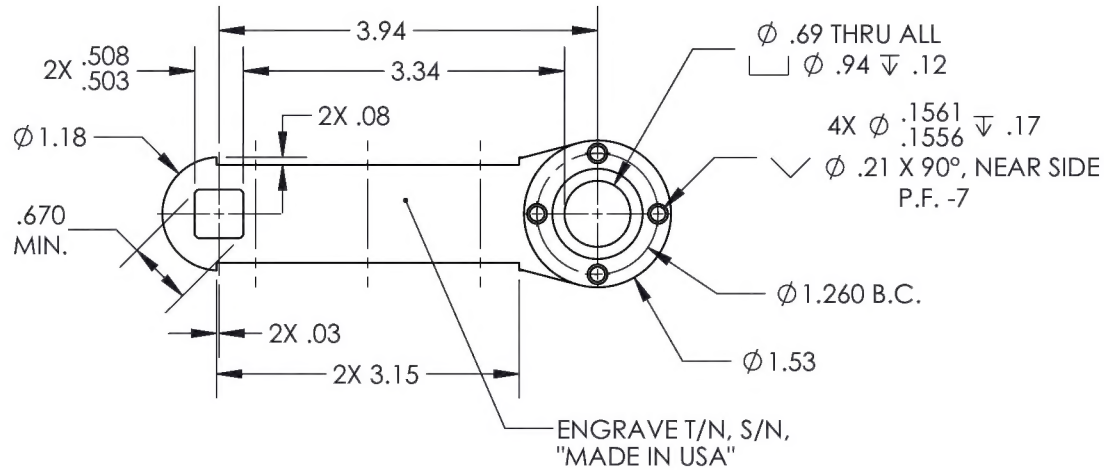
NOTE:
1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.

DART AEROSPACE																									
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION																									
DWG NO. RBW6205G26631-3G	REV 2																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td></td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>AW139</td> </tr> <tr> <td>SCALE 1:2</td> <td>DATE 3/12/2015</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON		QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	AW139	SCALE 1:2	DATE 3/12/2015
MAT'L	UNLESS OTHERWISE SPECIFIED																								
HEAT TREAT	DIMENSIONS ARE IN INCHES																								
FINISH	.XXX ± .005 FRACTIONS ± 1/8																								
	.XX ± .01 ANGLES ± 5°																								
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SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R																								
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OPPS APPR: ANDERSON																									
QA APPR: LINDSAY	USED ON MODEL																								
APPROVED: GILBERT	AW139																								
SCALE 1:2	DATE 3/12/2015																								
SHEET 1 OF 3																									

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	4140/4142		2
			-3	2	STRIP	NYLON		3
		B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMaster-CARR #90471A150)	1
		B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMaster-CARR #98381A485)	1
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S
			-11	1	FOAM	EGGSHELL, BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0129	•1 DELETED DIM R.06.	8/29/2016	DEW	SM

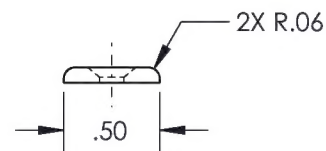
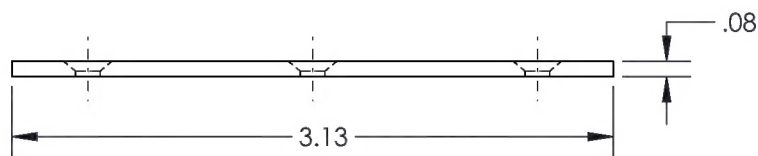
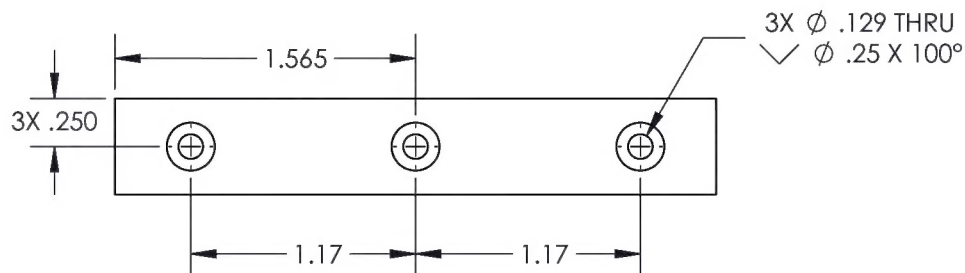
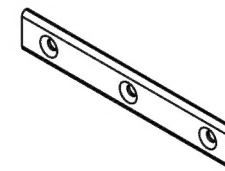


(1)
WRENCH

DART AEROSPACE	
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION	
DWG NO. RBW6205G26631-3G-1	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/12/2015	USED ON MODEL
	AW139
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

STRIP

DART AEROSPACE	
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION	
DWG NO. RBW6205G26631-3G-3	REV 2
MAT'L NYLON	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 3/12/2015
	USED ON MODEL AW139
	SHEET 3 OF 3